

Internal Roll-a-Finish® tools

U series

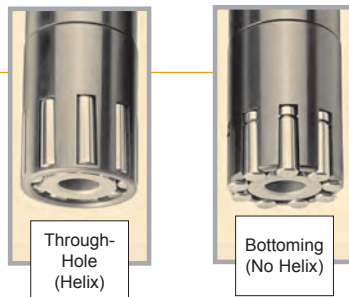
For hole diameters from 2.500 to 4.000 inches (63.5 to 101.6mm). Work length is unlimited; extension adapters can be used to increase work length.



Offered in *two styles:*

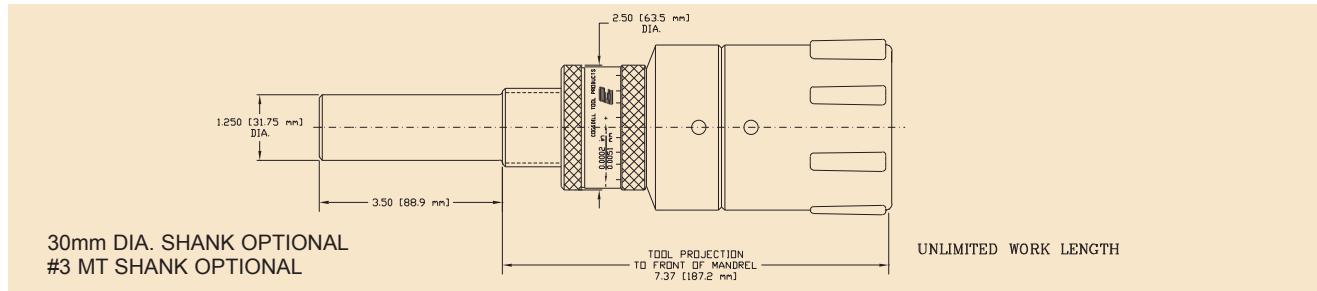
- Through-hole style with helix cage (self-feeding)
- Bottoming-style for blind hole, with no-helix cage (machine-feeding)

...and *available from stock.*



Note: Also available from stock in through-hole, no-helix style.

Standard tool specifications



“U” SERIES ROLL-A-FINISH® TOOLS 2-17/32 TO 4 IN. (64.3 TO 101.6 MM)

DIAMETER RANGE		TOOL NUMBER	
INCHES	MM	THRU-HOLE (HELIX)	BOTTOMING (NO HELIX)
2.527-2.568	64.19-65.23	U-2531	UB-2531
2.558-2.599	64.97-66.01	U-2562	UB-2562
2.590-2.631	65.79-66.83	U-2594	UB-2594
2.621-2.662	66.57-67.61	U-2625	UB-2625
2.652-2.693	67.36-68.40	U-2656	UB-2656
2.684-2.725	68.17-69.22	U-2688	UB-2688
2.715-2.756	68.96-70.00	U-2719	UB-2719
2.746-2.787	69.75-70.79	U-2750	UB-2750
2.777-2.818	70.54-71.58	U-2781	UB-2781
2.808-2.849	71.32-72.36	U-2812	UB-2812
2.840-2.881	72.14-73.18	U-2844	UB-2844
2.871-2.912	72.92-73.96	U-2875	UB-2875
2.902-2.943	73.71-74.75	U-2906	UB-2906
2.934-2.975	74.52-75.57	U-2938	UB-2938
2.965-3.006	75.31-76.35	U-2969	UB-2969
2.996-3.037	76.10-77.14	U-3000	UB-3000
3.027-3.068	76.89-77.93	U-3031	UB-3031
3.058-3.099	77.67-78.71	U-3062	UB-3062
3.090-3.131	78.49-79.53	U-3094	UB-3094
3.121-3.162	79.27-80.31	U-3125	UB-3125
3.152-3.193	80.06-81.10	U-3156	UB-3156
3.184-3.225	80.87-81.92	U-3188	UB-3188
3.215-3.256	81.66-82.70	U-3219	UB-3219
3.246-3.287	82.45-83.49	U-3250	UB-3250
3.277-3.318	83.24-84.28	U-3281	UB-3281
3.308-3.349	84.02-85.06	U-3312	UB-3312
3.340-3.381	84.84-85.88	U-3344	UB-3344
3.371-3.412	85.62-86.66	U-3375	UB-3375
3.402-3.443	86.41-87.45	U-3406	UB-3406
3.434-3.475	87.22-88.27	U-3438	UB-3438
3.465-3.506	88.01-89.05	U-3469	UB-3469
3.496-3.537	88.80-89.84	U-3500	UB-3500
3.527-3.568	89.59-90.63	U-3531	UB-3531
3.558-3.599	90.37-91.41	U-3562	UB-3562
3.590-3.631	91.19-92.23	U-3594	UB-3594
3.621-3.662	91.97-93.01	U-3625	UB-3625
3.652-3.693	92.76-93.80	U-3656	UB-3656
3.684-3.725	93.57-94.62	U-3688	UB-3688
3.715-3.756	94.36-95.40	U-3719	UB-3719
3.746-3.787	95.15-96.19	U-3750	UB-3750
3.777-3.818	95.94-96.98	U-3781	UB-3781
3.808-3.849	96.72-97.76	U-3812	UB-3812
3.840-3.881	97.54-98.58	U-3844	UB-3844
3.871-3.912	98.32-99.36	U-3875	UB-3875
3.902-3.943	99.11-100.15	U-3906	UB-3906
3.934-3.975	99.92-100.97	U-3938	UB-3938
3.965-4.006	100.71-101.75	U-3969	UB-3969
3.996-4.037	101.50-102.54	U-4000	UB-4000

Shanks other than shown above are available upon request.

